

Aluminum Rear Half Doors for Polaris Ranger Crew XP 1000



YAP-030509-018

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

IMPORTANT

The *Rear Half Doors* are exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

Note: Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.

Product picture



1. Assemble Part 1 and Part 2 using five M6x16 hex socket screws, five M6 washers, and five M6 lock nuts. For the left outlined section, use two M6x20 hex socket screws, two M6 washers, and two M6 lock nuts for assembly (as illustrated). Do not fully tighten the screws.



2. Assemble Part 3 to Part 1 using four M6x16 hex socket screws, four M6 washers, and four M6 lock nuts. Do not fully tighten the screws (as illustrated).

Aluminum Rear Half Doors for Polaris Ranger Crew XP 1000

YAP-030509-018



3. Install seal strip 6 and seal strip 7 onto the door frame.



4. Remove the 3 screws on the right armrest, detach the metal armrest, and keep the screws for later use.



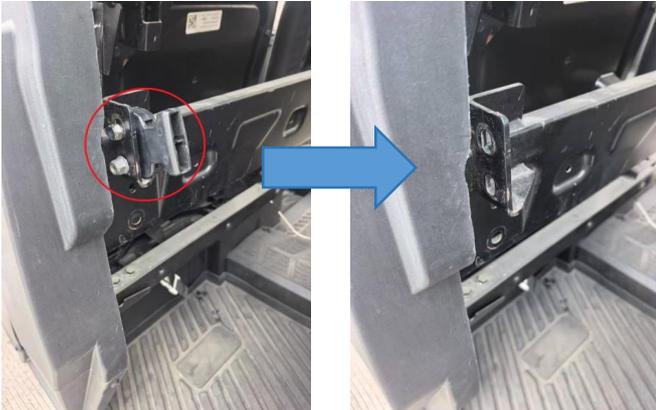
5. Remove the plastic part at the middle front

Aluminum Rear Half Doors for Polaris Ranger Crew XP 1000



YAP-030509-018

section of the rear door as shown in the picture.



6. Remove the lower plastic part of the rear door as shown in the picture.



7. Install Part 5 onto the rear frame using the 3 screws previously removed from the side iron handrail, as illustrated.



8. Install the rear aluminum door onto the hinges of Part 5, as illustrated.



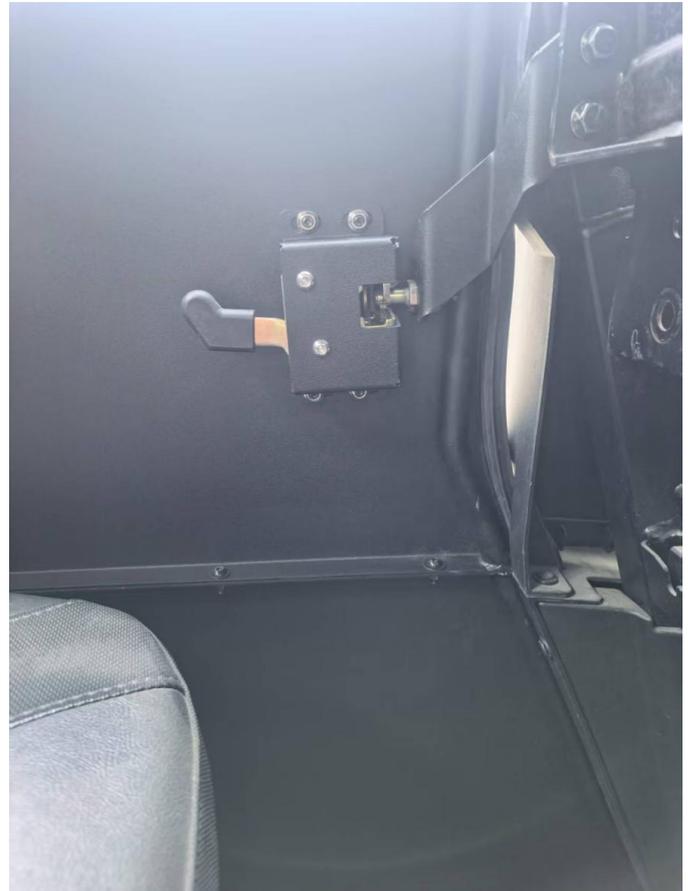
9. Adjust the door lock latch to the proper position and secure it. Then fasten the

Aluminum Rear Half Doors for Polaris Ranger Crew XP 1000



YAP-030509-018

installation of Part 4 using two M8 flange hex bolts (M8x20) and two M8 lock nuts. Push the upper door hinge to the far right (toward the lock side) and tighten the three mounting screws. Push the lower hinge to the far left (toward the door hinge side) and tighten the three mounting screws. Finally, tighten the four screws on the door lock, as illustrated.



10. Check if all screws and nuts are tightened and installation is complete.



Notice: The door latch position and the hinge position can be adjusted appropriately. Tighten all screws after optimizing the door lock performance.

Note: Please refer to the installation video in the Amazon listing before your installation, or contact the seller for the installation video.

