

Aluminum Front Half Doors for Polaris Ranger Crew XP 1000



ZP-YJ-030509-050

BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

IMPORTANT

The *Front Half Doors* are exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

INSTALLATION INSTRUCTIONS

Note: Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.

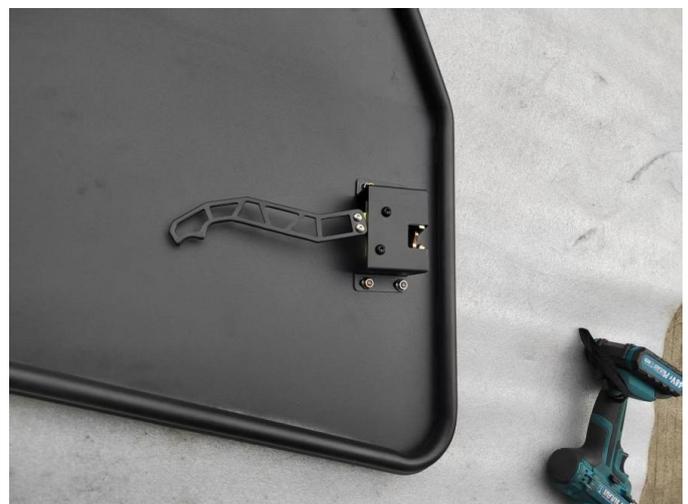
Product picture



1. Assemble Part 1 and Part 2 using five M6x16 hex socket screws, five M6 washers, and five M6 lock nuts. For the right circled section, use two M6x20 hex socket screws, two M6 washers, and two M6 lock nuts for assembly (as shown in the picture). Do not fully tighten the screws.



2. Secure Part 3 to Part 1 using four M6x16 hex socket head screws, four M6 washers, and four M6 lock nuts. Do not fully tighten the screws, as shown in the picture.



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3. Remove the five screws from the front edge of the left door panel (keep the screws for later use).



4. Use the two previously removed screws and two M8 flat washers to install Part 5 and Part 7 in the positions shown in the picture.



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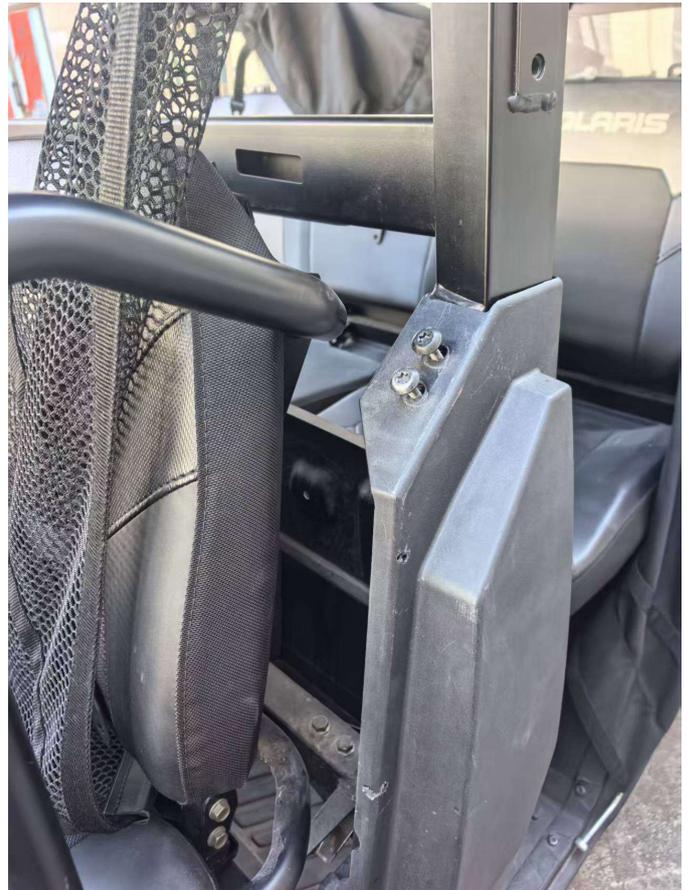


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5. Use the two previously removed screws to install Part 4 at the lower edge of the frame, as shown in the picture.



6. Remove the two screws on the right side of the left front door, then install Part 6 as shown. Drill two 4.2mm holes in the plastic component according to the mounting holes on Part 6. The positions are indicated in the picture.



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7. Secure the anti-vibration pad to the upper section of Part 6 using M4x16 hex socket head screws, M4 washers, and M4 lock nuts. Then, fix the lower section of Part 6 to the vehicle frame using M4x16 hex socket head screws, M4 washers, and M4 lock nuts, as shown.



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8. Hang the left side onto the cylindrical hinge and tighten the door mounting screws, as shown.

tighten the four screws on the door latch, as shown.



9. After adjusting and locking the door latch position, push the upper hinge to the far left and tighten its three mounting screws. Then, push the lower hinge to the far right and tighten its three mounting screws. Finally,

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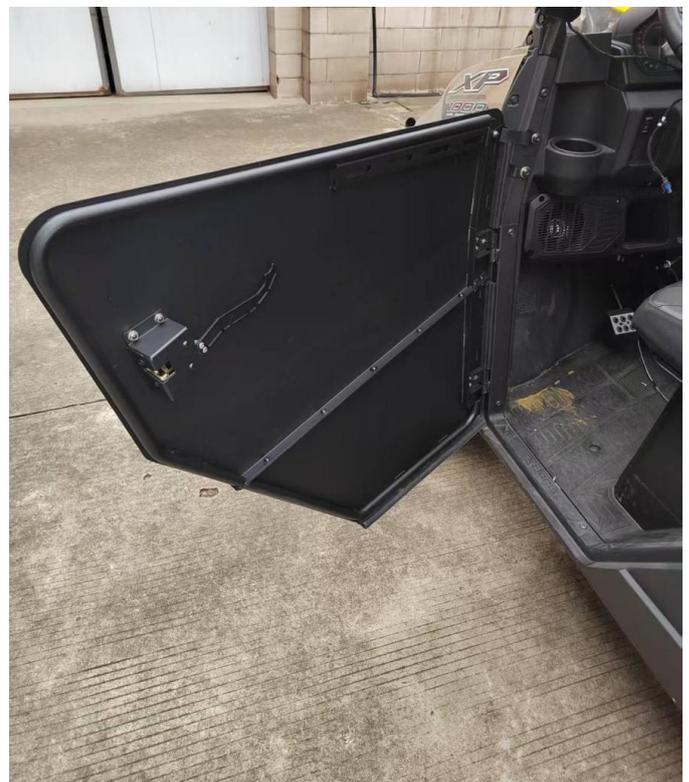
10. Open the door to its limit position and drill a hole (approx. 7.2mm) at the top of the door. Install the door stopper using an M6x16 hex socket head screw, an M6 washer, and an M6 lock nut, as shown.



11. Adjust the door latch to ensure smooth operation, then tighten all screws to complete the installation. Install the door on the other side in the same way.



Notice: The door latch position in Step 2 and the hinge position in Step 9 can be adjusted appropriately. Tighten all screws after optimizing the door lock performance.



Note: Please refer to the installation video in the Amazon listing before your installation, or contact the seller for the installation video.