

## BEFORE YOU BEGIN

Read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference.

## IMPORTANT

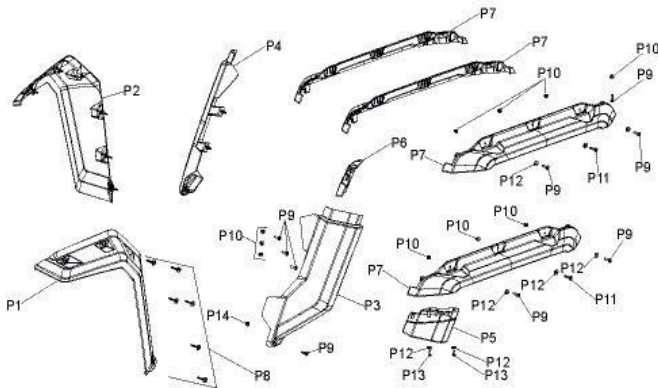
These Fender Flares are exclusively designed for your vehicle. Please read the installation instructions thoroughly before beginning. Installation is easier if the vehicle is clean and free of debris. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

**Note:** Please refer to the installation video in the Amazon listing before your installation, or contact the seller for the installation video.

## INSTALLATION INSTRUCTIONS

Note: Shift vehicle transmission into "PARK". Turn key to "OFF" position and remove from vehicle.

Product and accessories picture:

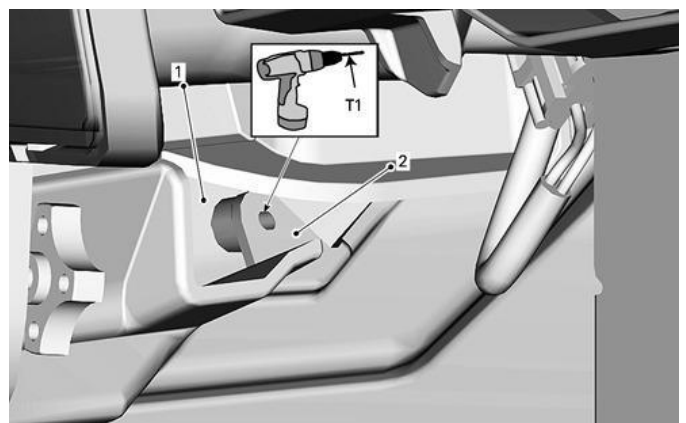
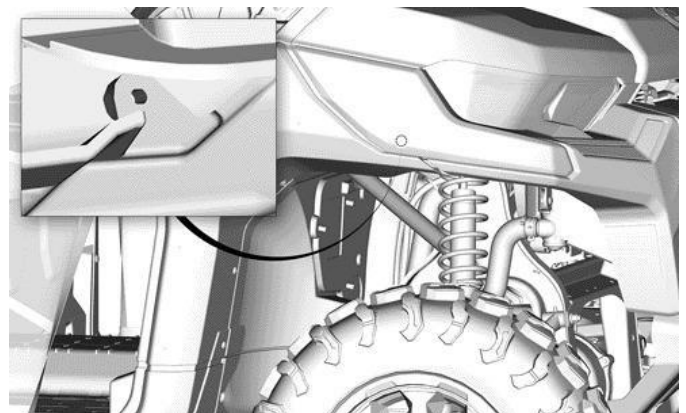


procedure

NOTE: Procedure shown on one side only. Repeat on the other side.

Front Flares

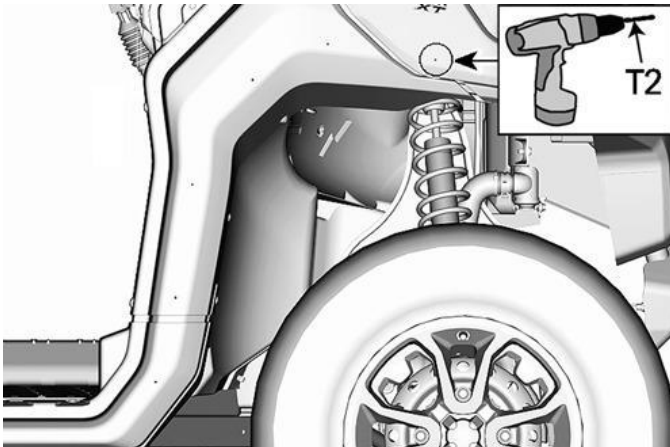
Carefully drill through fender (colored body panel) from inside using molded hole as a template. Avoid any damage to the plastic cylinder post.



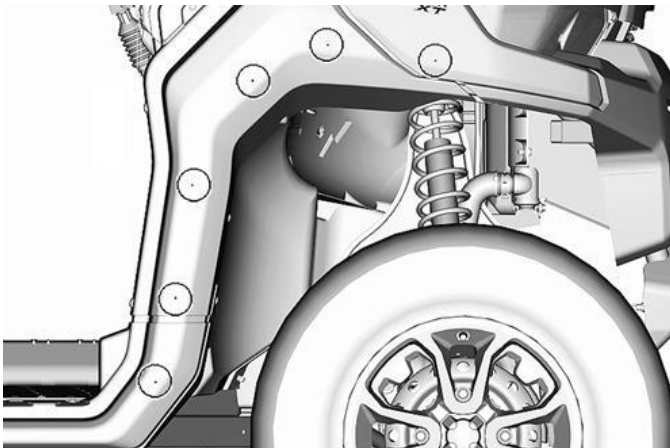
molded hole (inside)

1. Fender
2. Body panel (Black)

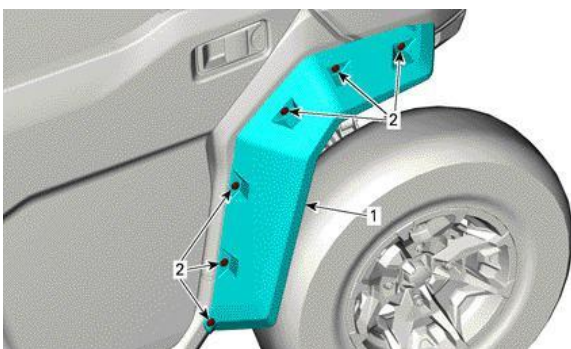
From outside, drill only the fender (colored body panel) using [T2] (maximum 3 mm (1/8 in) deep).



Use the 5 dot marks on the front lateral panel and the previously drilled hole to install the flare.



Approach flare [P2], then slightly thread all screws [P8].



1. RH Front Fender Extender [P2]
2. Self Tapping Screw [P8]

Position the flare to its better fit.

Hand tighten screws.

NOTICE Do not overtighten.

Lower Rear Flares

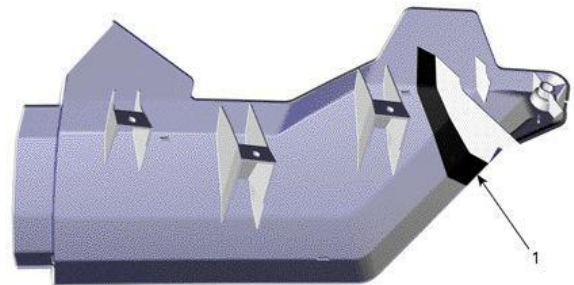
If vehicle is equipped with aluminium lateral protection XMR/XT-P, LH low rear deflector [P3]

and RH low rear deflector [P4] must be cut following the templates provided in this instruction sheet.



outside LH Low Rear Deflector [P3]

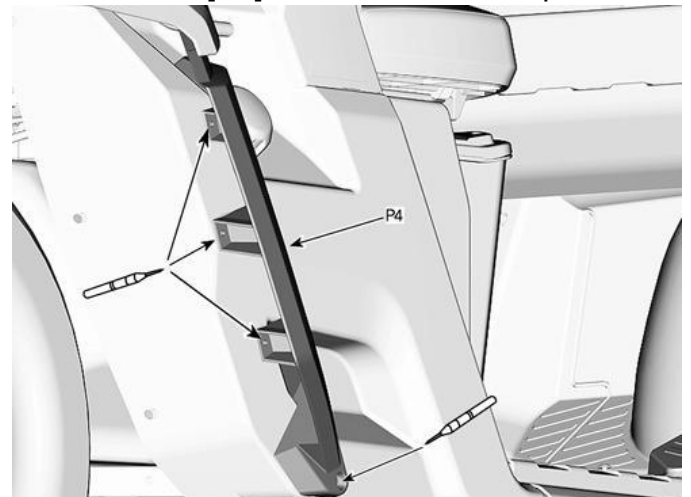
1. Template 1



Inside LH Low Rear Deflector [P3]

1. Template 2

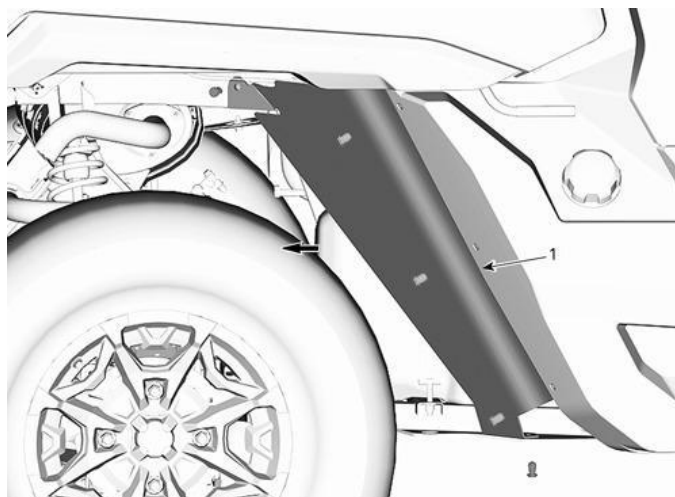
Position flare [P4] and use it as a template.



Mark

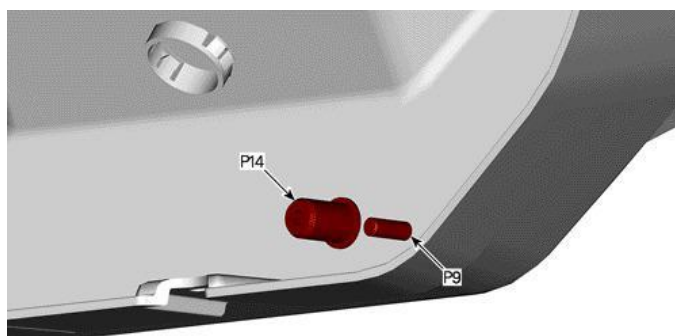
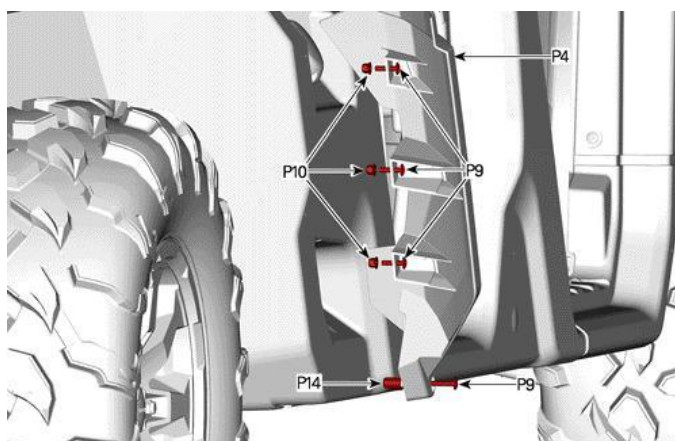
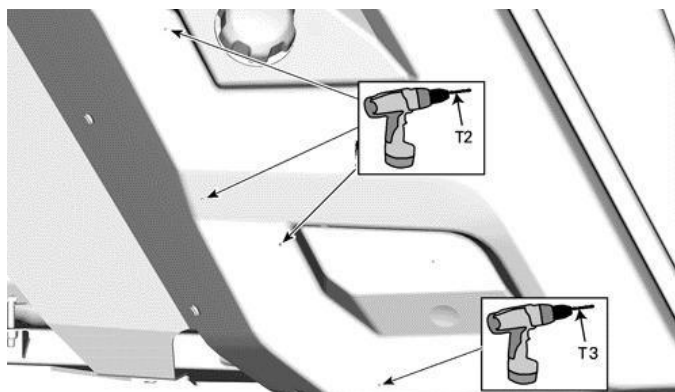


# Fender Flares for Can-Am Defender PRO



remove

1. Rear deflector



tightening torque

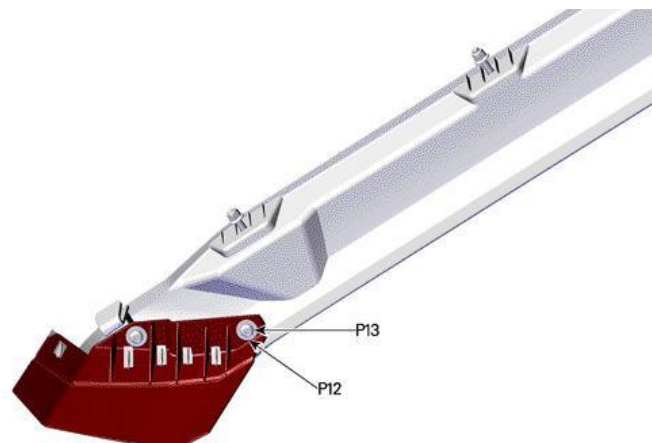
M6 Flange Nut [P10]  $1 \pm .5 \text{ N}\cdot\text{m}$  ( $9 \pm 4 \text{ lbf}\cdot\text{in}$ )

Reinstall rear deflector.

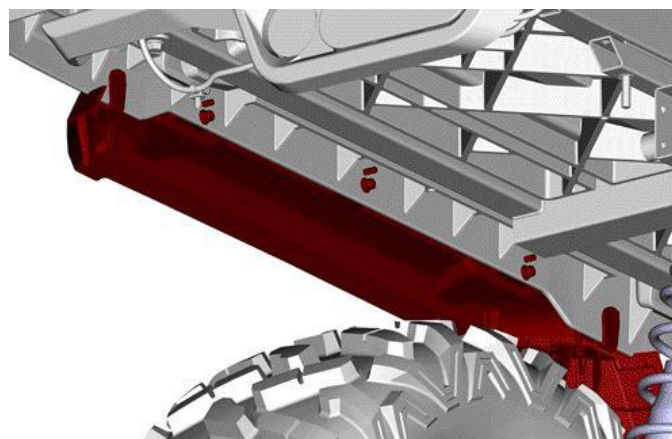
Upper Rear Flares

Prior to installation of the fender, assemble the lower section of the flare as shown.

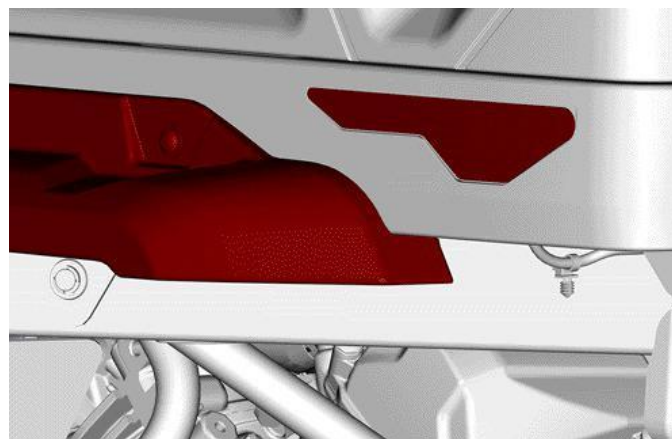
Hand tighten only.



Install the flare on the vehicle, 2 clips are in the back of the flare to clip with the vehicle.

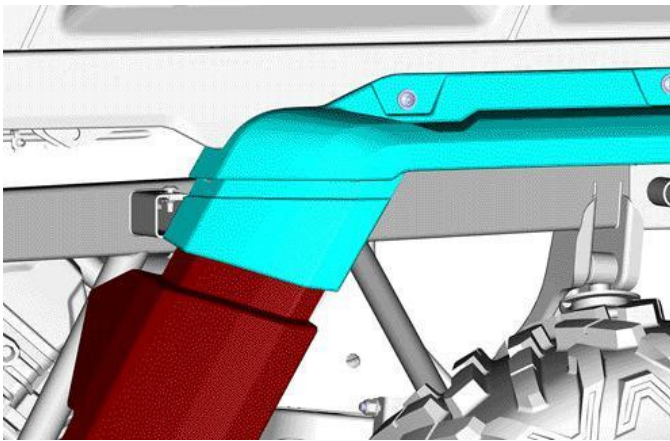


Raise the fender until the front and the back stop with the vehicle body as shown.

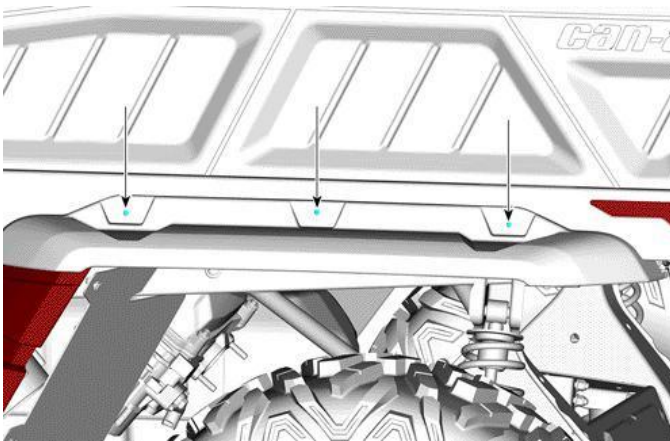


Move the flare for proper alignment with the lower section previously fixed on the vehicle.

# Fender Flares for Can-Am Defender PRO



Center punch the three holes.  
Remove the flare and drill 6.35 mm (1/4 in).

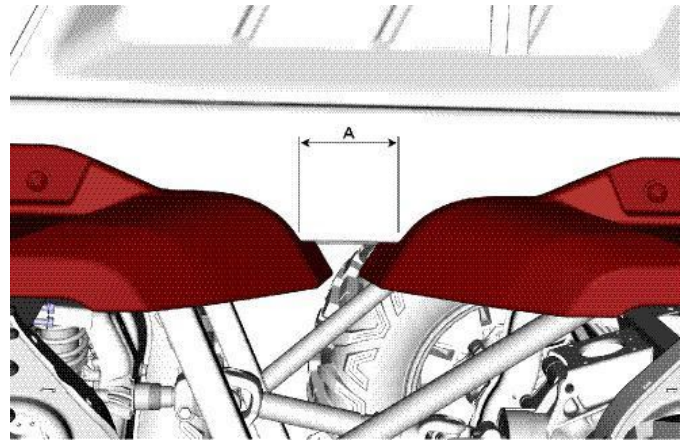


Reinstall the flare and secure properly.

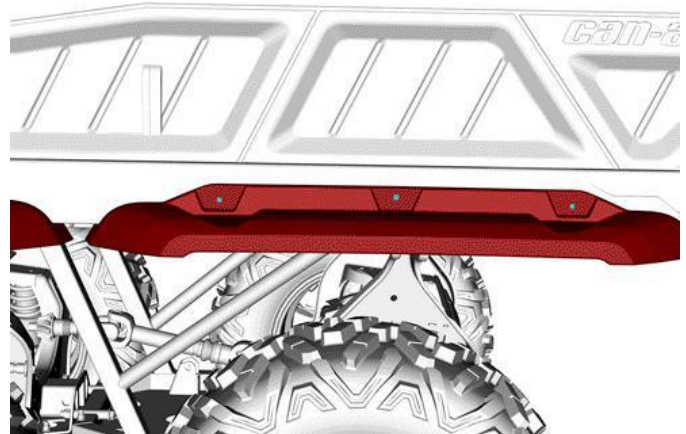


Repeat on the other side of the vehicle.  
Tighten to specifications.  
tightening torque  
M6 Flange Nut [P10]  $2.5 \pm .5 \text{ N}\cdot\text{m}$  ( $22 \pm 4 \text{ lbf}\cdot\text{in}$ )

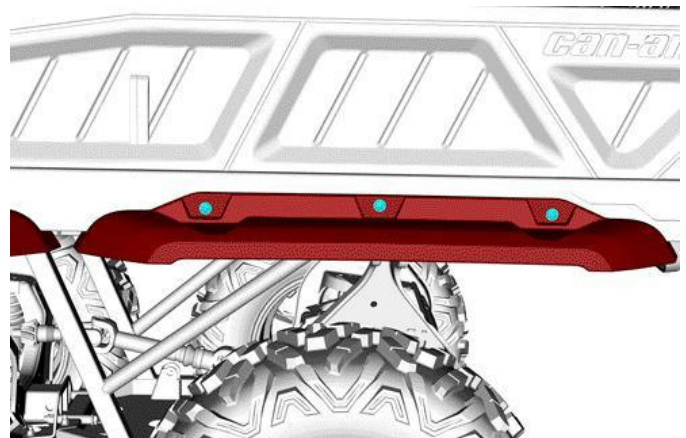
Defender 6x6 Only  
Keep spacing of 62 mm (2.441 in) between  
both flares at the body junction as shown.



A. 62 mm (2.441 in)  
Center punch the three holes.  
Remove the flare and drill 6.35 mm (1/4 in).



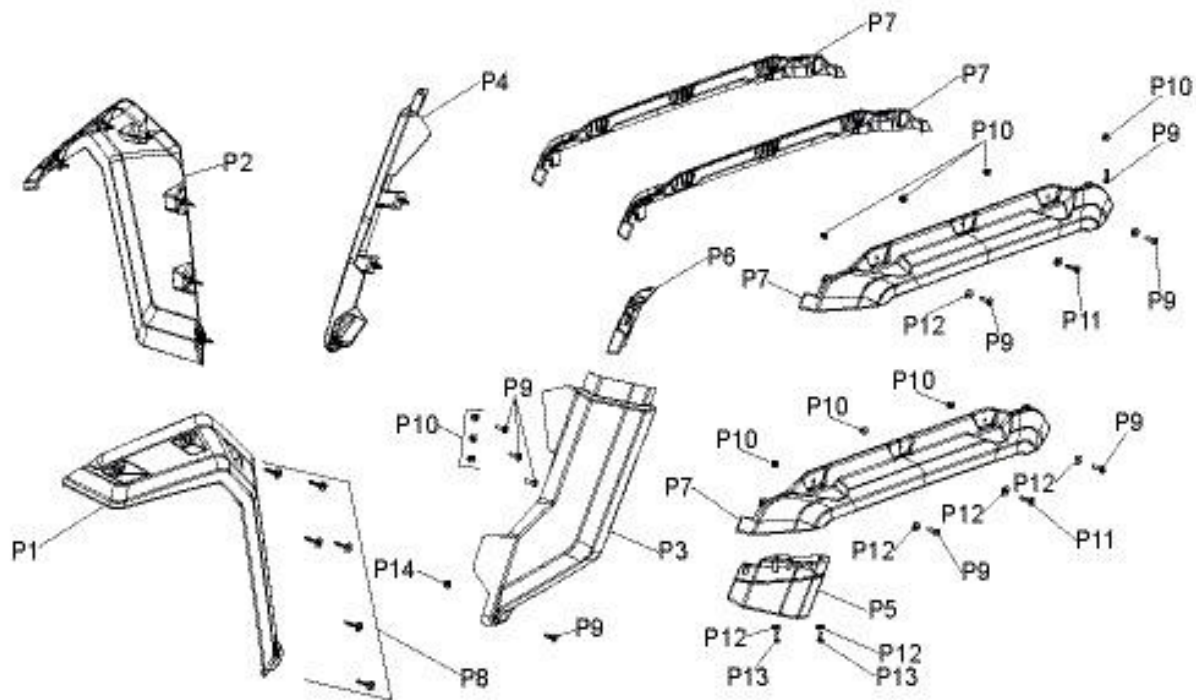
Reinstall the flare and secure properly.



Repeat on the other side of the vehicle.  
Tighten to specifications.  
tightening torque  
M6 Flange Nut [P10]  $2.5 \pm .5 \text{ N}\cdot\text{m}$  ( $22 \pm 4 \text{ lbf}\cdot\text{in}$ )



# Fender Flares for Can-Am Defender PRO



| ITEM | DESCRIPTION           | ITEM | DESCRIPTION              |
|------|-----------------------|------|--------------------------|
| P1   | LH Front Deflector    | P8   | 40 mm Self Tapping Screw |
| P2   | RH Front Deflector    | P9   | M6 X 25 Screw            |
| P3   | LH Low Rear Deflector | P10  | M6 Flange Nut            |
| P4   | RH Low Rear Deflector | P11  | M6 X 30 Torx Screw       |
| P5   | Left Rear Mud Guard   | P12  | M6 Stainless Flat Washer |
| P6   | Right Rear Mud Guard  | P13  | K50 X 16 Torx Screw      |
| P7   | Rear Mud Guard        | P14  | M6 X 1 Expansion Nut     |

| Tools | Description          | Use                         |
|-------|----------------------|-----------------------------|
| T1    | 3 mm (1/8 in) drill  | Drill fender (guiding hole) |
| T2    | 7 mm (1/4 in) drill  | Drill body panels           |
| T3    | 13 mm (1/2 in) drill | Drill body panels           |